

**For 15-kV and 25-kV Connectors (Elbows)**

Elliott "B" Series (bolt-in) apparatus bushings are used to construct air-insulated equipment that connects to the utility's underground shielded cable system with IEEE Standard separable insulated connectors (i.e. elbows). The same 5-hole mounting provision accommodates all "B" Series bushings. Integral shielding prevents "edge-of-hole" corona discharge. The live side of the bushing is provided with unique square-edge skirts and increased leakage distance to resist flashover when severely contaminated and wet. The large diameter live end terminal pad (with female threads) provides for direct contact of current-carrying parts and eliminates exposed sharp threads, which could induce destructive corona discharge. The heavy-duty flange provides exceptionally high cantilever strength so bushings can be used to provide physical support for energized parts. In addition to IEEE Standard 386 design tests, Elliott bushings are design tested for thermal cycle withstand from +200° to -200° F to assure long field life. Every bushing is production tested "in-air" mounted in a grounded steel plate with an insulated protective plug (or cap) installed on the interface to accurately simulate operating conditions.

**ELRIM Cycloaliphatic Epoxy Provides:**

- Nontracking, self-scouring, nonweathering performance
- Superior dielectric strength, dielectric loss and power factor
- Choice of shapes allows design innovation
- Mechanical and thermal toughness
- Shatter-free arc flashover performance
- Oil resistant

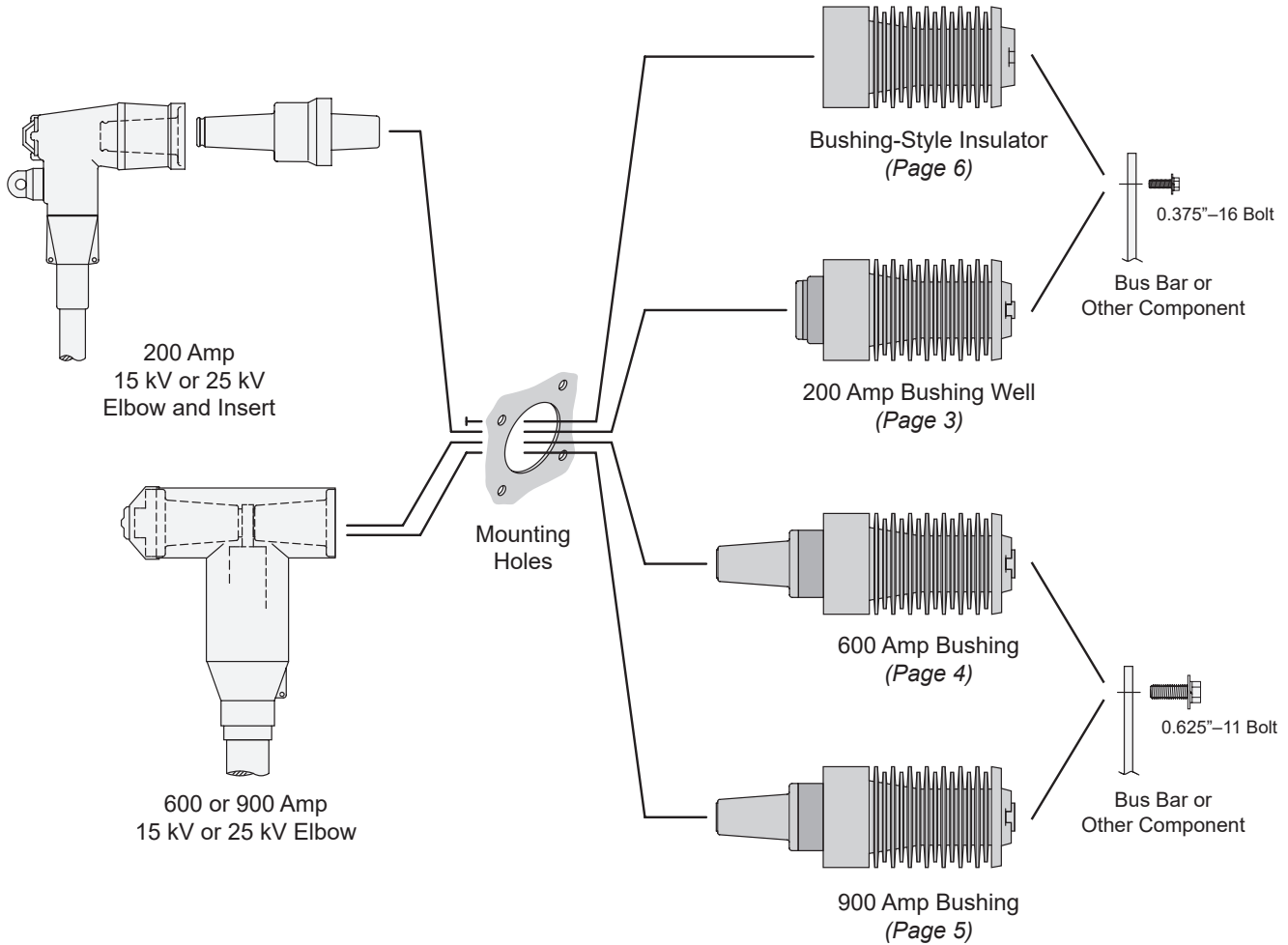
**Elliott Design Provides:**

- Precision molded interfaces per IEEE Standard 386
- "Bolt-In" design
- Integral shielding to prevent destructive corona discharge
- Increased leakage distance and square-edge skirts resist contamination - wet or dry
- Generous dry arcing (strike) distance
- Large diameter live end terminal pad with female threads for direct contact of current-carrying parts and improved corona performance
- Thermal cycle withstand from +200° to -200° F for long life
- High Strength - field proven performance since 1975

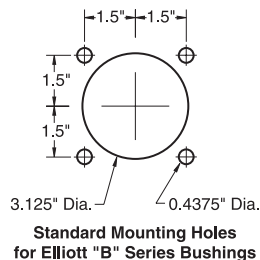
**Ratings and Dimensions of Bushing Wells & Bushings**

Catalog Number	Voltage Class kV	Continuous Current Amps	Withstand Test Voltage Kilovolts			Minimum Leakage Inches	Minimum Strike Inches
			Impulse 1.2 x 50	One Min. Dry	10 Sec. Dew		
1101-225B Bushing Well	25	200	125	40	40	34	8.5
1201-625B2 Bushing	25	600	125	40	40	34	8.5
1203-925B2 Bushing	25	900	125	40	40	34	8.5
1801-025B Insulator	25	N/A	125	40	40	34	8.5

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**Common Mounting** - All "B" Series bushings have the same mounting hole bolt pattern. The installer can punch one mounting hole pattern and install any "B" Series bushing or insulator. For example, equipment can be designed for 600 amp bushings, but actually be assembled with 600 and 200 amp bushings. A bushing-style insulator can be used to support one end of a bus bar and be replaced in the field with a 200 or 600 amp bushing.



**Index Slots** - Elliott "B" Series bushings and insulators feature four keying slots on the live end. Fuse clips and hinge kits are available that bolt directly to the bushing conductor and key in the slots to prevent rotation.

**Conductor Connection** - Female threads in the live end of the conductor allow the attachment of live parts of almost any thickness. The bolted connection of current-carrying parts does not depend on current transfer through the fastener's thread-to-thread contact. Additional advantages of the bolted connection are higher clamping pressure and elimination of exposed sharp threads that could initiate corona.

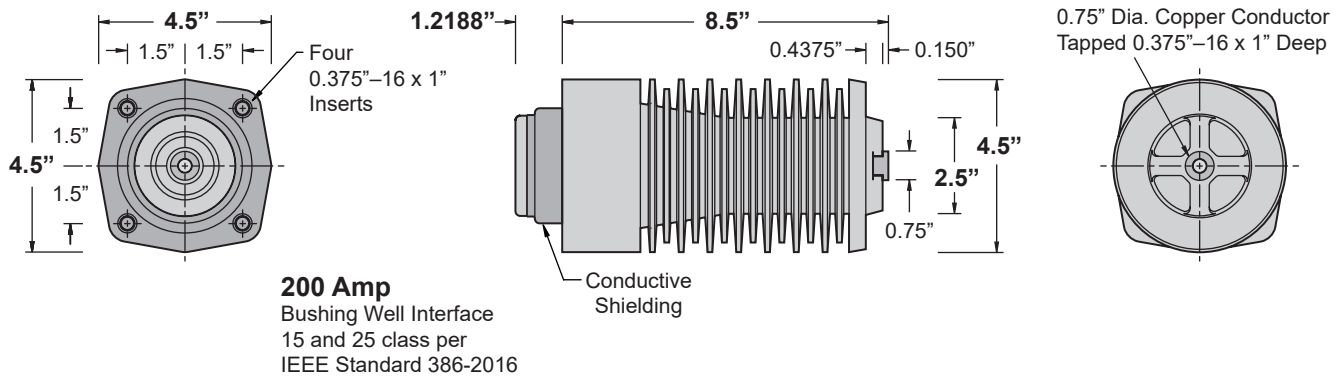


# 25-kV Apparatus Bushings

“B” Series (bolt-in) for Elbow to Air-Insulated Service  
200 Amp, 600 Amp and 900 Amp

Descriptive  
Bulletin  
**1025-200**  
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## 200 Amp Bushing Well #1101-225B



Voltage Class.....	25 kV
Phase-to-Ground Voltage.....	15.2 kV
BIL.....	125 kV
AC Withstand - 1 Min. Dry.....	40 kV
10 Sec. Dew.....	40 kV
DC Withstand - 15 Min. Dry.....	78 kV
Corona Extinction Level - Minimum.....	19 kV
Continuous Current.....	200 Amps
Momentary - RMS, Sym., 0.17 sec.....	10,000 Amps
RMS, Sym., 3 sec.....	3,500 Amps

Leakage Distance, Inches.....	34
Dry Arcing Distance, Inches.....	8.5
Mechanical - Strength Rating, Pounds	
Cantilever, Ultimate 2.5 inches past end.....	>1,000
Tensile, Pounds.....	>5,000
Torsion, Inches-Pounds (bolt breaks).....	>700
Compression, Pounds.....	20,000
Insert Thread Size.....	0.375"-16 x 1"
Conductor (live end) Thread Size.....	0.375"-16 x 1"
Net Weight, Pounds (kg).....	6.75 (3.06)

### Typical Specifications - 200 Amp 15-kV and 25-kV Bushing Wells

Bushings shall be 200 ampere Elliott #1101-225B, 25 kV Class (15.2 kV to ground) Air-Insulated Bushing Wells, 125 kV BIL, per IEEE Standard 386-2016 Fig. 3 (Interface 3: a 200 A bushing well interface) for use with either 8.3/14.4 kV or 15.2/26.3 kV separable insulated connectors (Elastimold®, Eaton's Cooper Power Systems or other approved equal). The bushing wells shall be pressure-molded cycloaliphatic epoxy with a 0.75-inch diameter copper conductor on the "air-insulated" side that is drilled and tapped 0.375-inch-16UNC x 1-inch deep to provide direct connection of the bus and/or live parts. Leakage distance from the apparatus connection end of the bushing well to ground shall be not less than 30 inches to assure trouble-free operation in a wet and/or contaminated environment. Integral shielding shall be provided to eliminate partial discharge caused by off-center mounting and mounting holes that may have sharp edges or burrs. Bushing wells shall mount in a 3.125-inch diameter opening

and bolt in place to allow field replacement with standard tools. The bushing mounting bolts shall be self-locking stainless steel serrated-flange hex-head bolts that "cut" through the enclosure protective finish to ground the integral shielding of each bushing. To assure adequate strength for apparatus support, the bushing well shall withstand a minimum cantilever loading of 600 pounds for five minutes without damage. The bushing well interface shall be free of all voids, holes and heat sinks to assure proper mating with separable insulated connectors. Each bushing well shall be tested in free air, mounted in a grounded steel plate not less than 10 inches x 10 inches, and with a bushing well plug (Eaton's Cooper Power Systems #IBWP225 or equal) installed in the well interface to accurately simulate operating conditions (*gas or liquid dielectric in the interface shall not be acceptable for this test*). Each bushing well shall meet the requirements for 25 kV devices in accordance with IEEE Standard 386 (latest revision), including 100 percent production testing.

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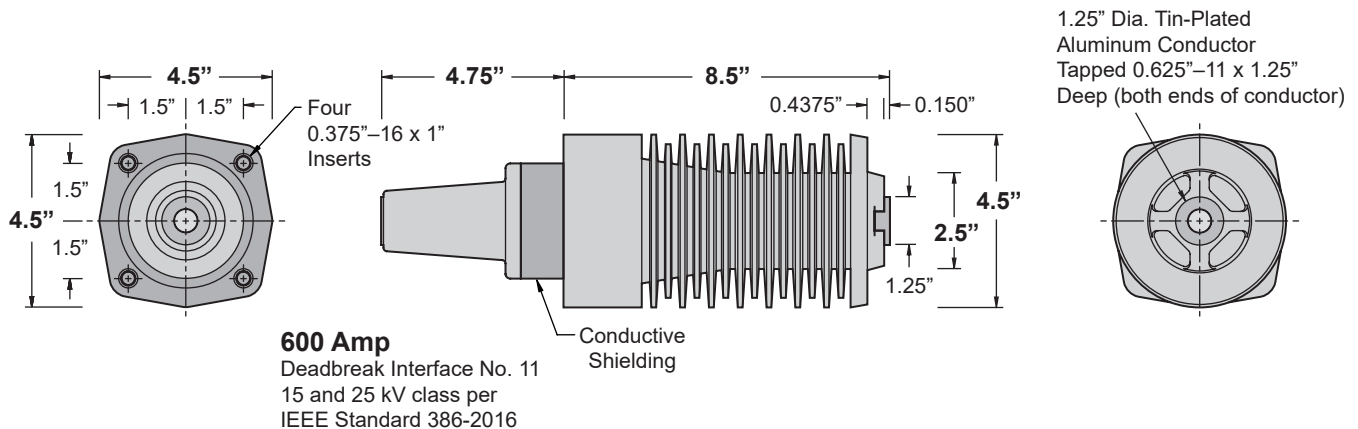


# 25-kV Apparatus Bushings

“B” Series (bolt-in) for Elbow to Air-Insulated Service  
200 Amp, 600 Amp and 900 Amp

Descriptive  
Bulletin  
**1025-200**  
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## 600 Amp Bushing #1201-625B2



Voltage Class.....	25 kV
Phase-to-Ground Voltage.....	15.2 kV
BIL.....	125 kV
AC Withstand - 1 Min. Dry.....	40 kV
10 Sec. Dew.....	40 kV
DC Withstand - 15 Min. Dry.....	78 kV
Corona Extinction Level - Minimum.....	19 kV
Continuous Current.....	600 Amps
Momentary - RMS, Sym., 0.17 sec.....	25,000 Amps
RMS, Sym., 3 sec.....	10,000 Amps

Leakage Distance, Inches.....	34
Dry Arcing Distance, Inches.....	8.5
Mechanical - Strength Rating, Pounds	
Cantilever, Ultimate 2.5 inches past end.....	>1,000
Tensile, Pounds.....	>5,000
Torsion, Inches-Pounds(bolt breaks).....	>3,500
Compression, Pounds.....	20,000
Insert Thread Size.....	0.375"-16 x 1"
Conductor (live end) Thread Size.....	0.625"-11 x 1.25"
Net Weight, Pounds (kg).....	7.68 (3.48)

### Typical Specifications - 600 Amp 15-kV and 25-kV Bushings

Bushings shall be 600 ampere Elliott #1201-625B2, 25 kV Class (15.2 kV to ground) Air-Insulated Bushings, 125 kV BIL, per IEEE Standard 386-2016 Fig. 13 (Interface 11: a 600 and 900 A deadbreak interface, 15 and 25 kV class) for use with either 8.3/14.4 kV or 15.2/26.3 kV separable insulated connectors (Elastimold®, Eaton's Cooper Power Systems or other approved equal). The bushings shall be pressure-molded cycloaliphatic epoxy with a 1.25-inch diameter tin-plated aluminum conductor on the "air-insulated" side that is drilled and tapped 0.625-inch-11UNC x 1-inch deep to provide direct connection of the bus and/or live parts. Leakage distance from the apparatus connection end of the bushing to ground shall be not less than 30 inches to assure trouble-free operation in a wet and/or contaminated environment. Integral shielding shall be provided to eliminate partial discharge caused by off-center mounting and mounting holes that may have sharp edges or burrs. Bushings shall mount in a 3.125-inch diameter opening and

bolt in place to allow field replacement with standard tools. The bushing mounting bolts shall be self-locking stainless steel serrated-flange hex-head bolts that "cut" through the enclosure protective finish to ground the integral shielding of each bushing. To assure adequate strength for apparatus support, the bushing shall withstand a minimum cantilever loading of 600 pounds for five minutes without damage. The bushing interface shall be free of all voids, holes and heat sinks to assure proper mating with separable insulated connectors. Each bushing shall be tested in free air, mounted in a grounded steel plate not less than 10 inches x 10 inches, and with an insulated protective cap (Eaton's Cooper Power Systems #DPC625 or equal) installed on the interface to accurately simulate operating conditions (*gas or liquid dielectric on the interface shall not be acceptable for this test*). Each bushing shall meet the requirements for 25 kV devices in accordance with IEEE Standard 386 (latest revision), including 100 percent production testing.

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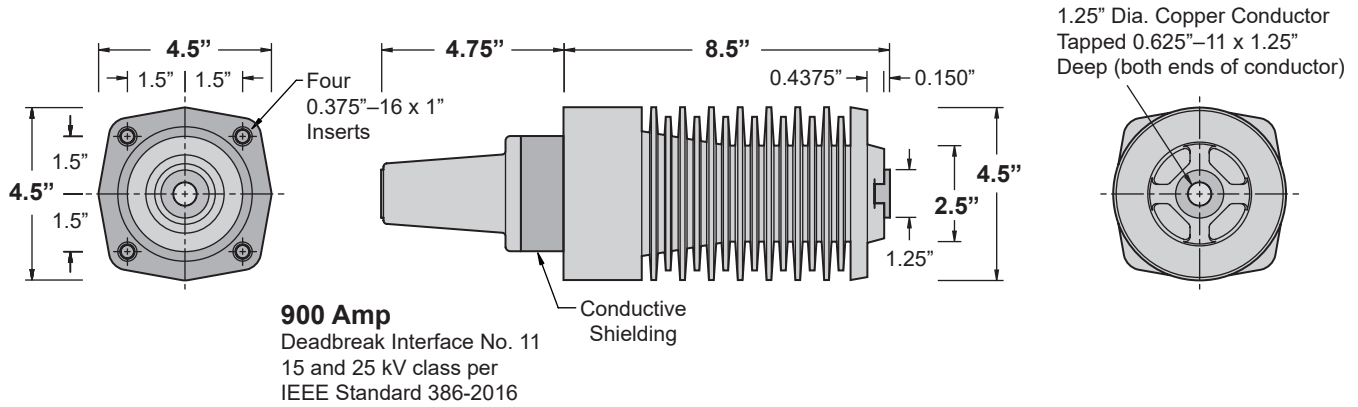


# 25-kV Apparatus Bushings

**“B” Series (bolt-in) for Elbow to Air-Insulated Service**  
200 Amp, 600 Amp and 900 Amp

Descriptive  
Bulletin  
**1025-200**  
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## 900 Amp Bushing #1203-925B2



Voltage Class.....	25 kV
Phase-to-Ground Voltage.....	15.2 kV
BIL.....	125 kV
AC Withstand - 1 Min. Dry.....	40 kV
10 Sec. Dew.....	40 kV
DC Withstand - 15 Min. Dry.....	78 kV
Corona Extinction Level - Minimum.....	19 kV
Continuous Current.....	900 Amps
Momentary - RMS, Sym., 0.17 sec.....	40,000 Amps
RMS, Sym., 3 sec.....	10,000 Amps

Leakage Distance, Inches.....	34
Dry Arcing Distance, Inches.....	8.5
Mechanical - Strength Rating, Pounds	
Cantilever, Ultimate 2.5 inches past end.....	>1,000
Tensile, Pounds.....	>5,000
Torsion, Inches-Pounds (bolt breaks).....	>3,500
Compression, Pounds.....	20,000
Insert Thread Size.....	0.375-16 x 1"
Conductor (live end) Thread Size.....	0.625-11 x 1.25"
Net Weight, Pounds (kg).....	11.15 (5.06)

### Typical Specifications - 900 Amp 15-kV and 25-kV Bushings

Bushings shall be 900 ampere Elliott #1203-925B2, 25 kV Class (15.2 kV to ground) Air-Insulated Bushings, 125 kV BIL, per IEEE Standard 386-2016 Fig. 13 (Interface 11: a 600 and 900 A deadbreak interface, 15 and 25 kV class) for use with either 8.3/14.4 kV or 15.2/26.3 kV separable insulated connectors (Elastimold®, Eaton's Cooper Power Systems or other approved equal). The bushings shall be pressure-molded cycloaliphatic epoxy with a 1.25-inch diameter copper conductor on the "air-insulated" side that is drilled and tapped 0.625-inch-11UNC x 1-inch deep to provide direct connection of the bus and/or live parts. Leakage distance from the apparatus connection end of the bushing to ground shall be not less than 30 inches to assure trouble-free operation in a wet and/or contaminated environment. Integral shielding shall be provided to eliminate partial discharge caused by off-center mounting and mounting holes that may have sharp edges or burrs. Bushings shall mount in a 3.125-inch diameter opening and

bolt in place to allow field replacement with standard tools. The bushing mounting bolts shall be self-locking stainless steel serrated-flange hex-head bolts that "cut" through the enclosure protective finish to ground the integral shielding of each bushing. To assure adequate strength for apparatus support, the bushing shall withstand a minimum cantilever loading of 600 pounds for five minutes without damage. The bushing interface shall be free of all voids, holes and heat sinks to assure proper mating with separable insulated connectors. Each bushing shall be tested in free air, mounted in a grounded steel plate not less than 10 inches x 10 inches, and with an insulated protective cap (Eaton's Cooper Power Systems #DPC625 or equal) installed on the interface to accurately simulate operating conditions (*gas or liquid dielectric on the interface shall not be acceptable for this test*). Each bushing shall meet the requirements for 25 kV devices in accordance with IEEE Standard 386 (latest revision), including 100 percent production testing.

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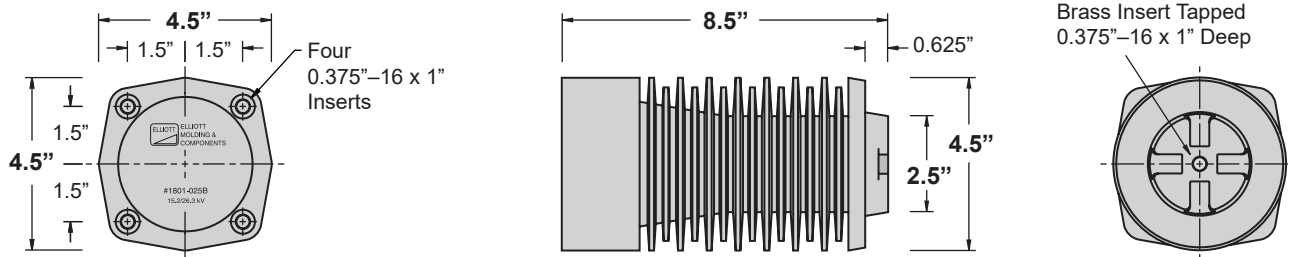


# 25-kV Apparatus Bushings

“B” Series (bolt-in) for Elbow to Air-Insulated Service  
200 Amp, 600 Amp and 900 Amp

Descriptive  
Bulletin  
**1025-200**  
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## Bushing-Style Insulator #1801-025B



**Insulator**  
without Interface

Voltage Class.....	25 kV
Phase-to-Ground Voltage.....	15.2 kV
BIL.....	125 kV
AC Withstand - 1 Min. Dry.....	40 kV
10 Sec. Dew.....	40 kV
DC Withstand - 15 Min. Dry.....	78 kV
Corona Extinction Level - Minimum.....	19 kV
Continuous Current.....	N/A
Momentary - RMS, Sym., 0.17 sec.....	N/A
RMS, Sym., 3 sec.....	N/A

Leakage Distance, Inches.....	34
Dry Arcing Distance, Inches.....	8.5
Mechanical - Strength Rating, Pounds	
Cantilever, Ultimate 2.5 inches past end.....	>1,000
Tensile, Pounds.....	>5,000
Torsion, Inches-Pounds (bolt breaks).....	>700
Compression, Pounds.....	20,000
Insert Thread Size.....	0.375"-16 x 1"
Live End Thread Size.....	0.375"-16 x 1"
Net Weight, Pounds (kg).....	5.82 (2.64)

### Typical Specifications - 15-kV and 25-kV Bushing-Style Insulators

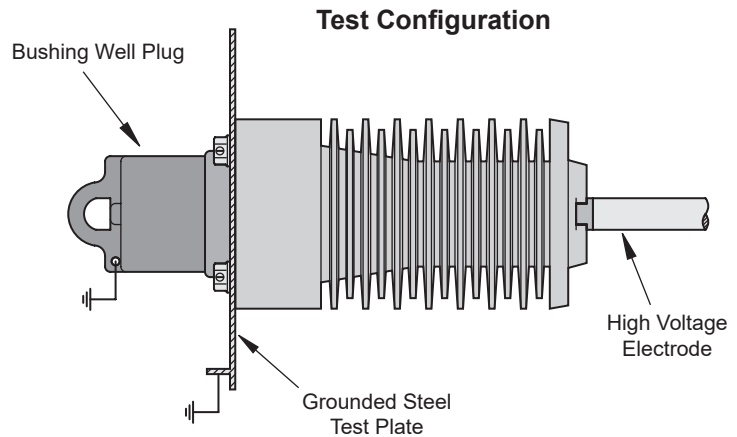
Insulators shall be Elliott #1801-025B, 25 kV Class (15.2 kV to ground) that are mechanically interchangeable with Elliott “B” Series 25 kV Class Air-Insulated Bushings. The insulators shall be pressure-molded cycloaliphatic epoxy with 0.375-inch-16UNC x 1-inch deep threaded and knurled brass inserts cast in place. One insert is located to match the “air-insulated” end of the 200 Amp Elliott Air-Insulated Bushing Wells to provide direct connection of the bus and/or live parts. The length of the insulators shall match the length of 200 Amp, 600 Amp and 1250 Amp Elliott 25 kV Class Air-Insulated Bushings. Leakage distance from the apparatus connection end of the insulators to ground shall

be not less than 30 inches to assure trouble-free operation in a wet and/or contaminated environment. Insulators shall bolt in place using the same Standard mounting holes (or Uni-Mount mounting holes) as 200 Amp, 600 Amp and 1250 Amp Elliott 25 kV Class Air-Insulated Bushings. In addition, the insulators shall cover the 3.125-inch diameter opening and allow field replacement with a “B” Series insulator or bushing using standard tools. To assure adequate strength for apparatus support, the insulators shall withstand a minimum cantilever loading of 600 pounds for five minutes without damage.

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**Production Tests**

Every bushing is production tested "in-air", mounted in an 11-gauge grounded steel plate not less than 10 inches x 10 inches, with an insulating protective plug (or cap) installed on the interface to accurately simulate operating conditions. Each bushing must meet or exceed the requirements for 15.2/26.3 kV devices in accordance with the test values of IEEE Standard 386 (latest revision) for partial discharge (corona) and AC voltage withstand when tested in this manner.

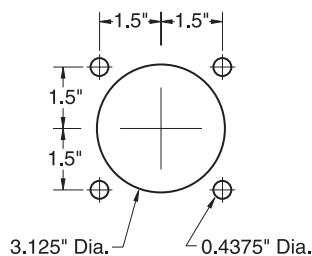


**Installation Instructions**

Elliott "B" Series Apparatus Bushings require a 3.125-inch diameter mounting hole with four 0.4375-inch diameter bolt holes. The bushing bolts in place utilizing four 0.375-inch-16UNC x 1-inch serrated-flange hex-head bolts (or bolts with external tooth lock washers). All mounting hardware is located on the elbow side of the equipment mounting plate to eliminate the possibility of reduced phase-to-ground clearance.

1. The bushing installs from the rear (live) side for easy installation.
2. Serrated-flange bolts (or bolts and external tooth lock washers) are installed. The bolts should be tightened in a uniform manner (rather than one-by-one in a random sequence). **Do not apply more than 90 inch-pounds torque to each bolt.** The serrated-flange bolts (or external tooth lock washers) must "cut" into the mounting plate to provide a connection from the shielding to the grounded mounting plate. If the bushing is mounted on an ungrounded or insulated plate (such as fiberglass) a ground strap should be attached to one of the mounting bolts.

**NOTE:** The shipping cap on the bushing well (or bushing) should be left in place to prevent contamination of the interface.



**Standard Mounting Holes  
for Elliott "B" Series Bushings**

**3. Conductor Connection**

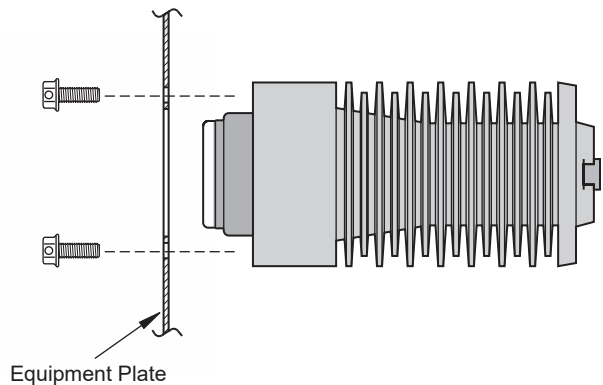
Attach the bus bar (or another component) to the live end of the conductor using a threaded bolt. 200A bushings use a 3/8"-16 UNC bolt, and the 600/900A bushings use a 5/8"-11 UNC bolt. The table below indicates the maximum torque for the conductor connection when using stainless steel bolts. The bolts you use may require lower values.

**Torque Values for Conductor Connection**

200A	3/8"-16 UNC Bolt	18 ft. lbs
600/900A	5/8"-11 UNC Bolt	88 ft. lbs

**IMPORTANT:**

**Do not energize this bushing with only the shipping cap in place.** To do so would lead to failure of the bushing and create a hazard to operating personnel. *This product is designed to be used only when it is mated with an appropriate 15 kV or 25 kV Class bushing insert (or elbow) conforming to the latest revision of IEEE Standard 386.* The bushing insert (or elbow) should be installed in accordance with the instructions supplied by the connector manufacturer.



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